



Shown with optional exit table & casters.

# RSA 2024-SB

## Random Semi-Automatic Case Sealer

PPI's RSA Series Case Sealers are operator-fed machines that automatically adjust for each size case processed. When your production produces different sized cases to be processed through a single case sealer, a PPI random case sealer is your answer.

The RSA 2024-SB's side belt drive is ideally suited to process narrow cases. Also, a random top squeezer option is available to compress the top major flaps before sealing to provide the best possible closure on overstuffed cases.

Every PPI Case Sealer comes with an HSD 2000-ET II tape head with adaptive technology to provide optimal tape application and wipe down to each of the three taped panels of the case.

When you compare features, benefits and value, PPI Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

### FEATURES & BENEFITS

- Heavy duty construction will process up to 85 lb. cases
- Side belt drive to process narrow cases
- Digital pneumatics retain the upper head location after processing to improve throughput speeds
- Indexing gate to properly position the case for processing
- 2 modes of operation
  - Top & bottom random sealing
  - Bottom only random sealing
- Unique "Clear" push button to clear jams and replace bottom tape roll
- Twin 1/3 HP motors for 24/7 operation
- Dual column for maximum processing stability
- Selectable floating upper head processes mild overfills
- Offset tape heads process cases as low as 2" tall

#### These machines are engineered to provide:

- Industry leading features
- Heavy duty construction for 24/7 operation
- Ergonomic and user-friendly operation

# RSA 2024-SB

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Compressed Air Requirements	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
RSA 2024-SB	6" x 4" x 3.5" std 8" x 8" x 2" opt	Inf x 20" x 24"	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 6A., (2 x 1/3 HP)	9 CFM @ 90 PSI	36 - 48 mm (1.3" - 2")	24" - 30"	650 lbs crated	44.5" x 47.5" x 73"
RSA 2024-SB/3"	6" x 5" x 3.5" std 8" x 8" x 2" opt	Inf x 20" x 24"	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 6A., (2 x 1/3 HP)	9 CFM @ 90 PSI	48 - 72 mm (2" - 3")	24" - 30"	650 lbs crated	44.5" x 47.5" x 73"



Offset tape heads process 2" high cases



Tip-up tape head simplifies roll replacement



Self-tensioning & tracking side drives simplify belt replacement



Index gate positions case for proper processing



1/3 HP motors for heavy-duty usage



"Clear" button for jams & replacing bottom tape roll



Digital pneumatics to improve throughput speed



Top & bottom or bottom only seal operation modes



## OPTIONS & ACCESSORIES



Heavy duty casters (Shown above)



Tape head spare parts kit



In-feed & exit tables (Shown above)



3" wide tape heads